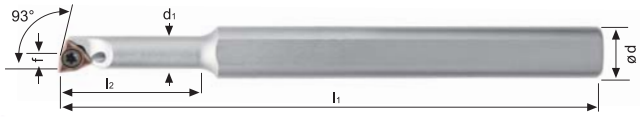
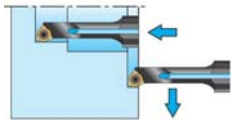
Portainserto per tornitura interna 93° stelo in acciaio

Portainserto per tornitura interna stelo in acciaio, sede per inserto positivo a norma ISO con fissaggio a vite, **passaggio interno del lubrorefrigerante**, da utilizzare nelle lavorazioni di alesatura e tornitura anche di fori ciechi.





A62085

Set

A62085

Codice	€	ISO	Dimensioni ø d (mm)	ø d1 (mm)	l1 (mm)	l2 (mm)	f (mm)	D min (mm)
A620850108	-,-- ◆	A-0508H SWUCR-02	8	5	100	18	2,9	5,8
A620850208	-,-- ◆	A-0608H SWUCR-02	8	6	100	24	3,9	7,8
A620850308	-,-- ◆	A-0508H SWUCL-02	8	5	100	18	2,9	5,8
A620850408	-,-- ◆	A-0608H SWUCL-02	8	6	100	24	3,9	7,8

Ricambi

Inserto	Vite	Giravite
WCMT-WCGT 0201	A910350100	A559250060

Ricambi: vedi pag. 529/530/531/532.

Codice	€	Set portainserti N° pezzi	Contenuto	Tipo
A620859000	-,-- ◆	2	A620850108 / A620850208	SWUCR 02
A620859005	-,-- ◆	2	A620850308 / A620850408	SWUCL 02

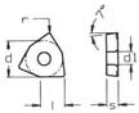
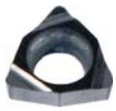
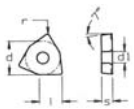
Codice	€	Pz.	Foto	Denominazione	Figura	Dimensioni (mm) l	d	s	d1	r	Classi metallo duro: Non rivestiti NK 15	NP 25	Rivestiti RP 200	RP 300	RK 300	RK 400	KTP 230	TIN	TIALN	Cermet CX 55
0A93120570	-,-- ◆	10		WCMT 020102		2,7	3,97	1,59	2,2	0,2										●
A931201070	-,-- ◆	10		WCMT 020104		2,7	3,97	1,59	2,2	0,4										●
A931150205	-,-- ◆	10		WCGT 020101 FN-ALU		2,7	3,97	1,59	2,2	0,1	●									
A931150505	-,-- ◆	10		WCGT 020102 FN-ALU		2,7	3,97	1,59	2,2	0,2	●									

Tabella materiali e parametri di utilizzo consigliati vedi pag. 424/425/426/427.