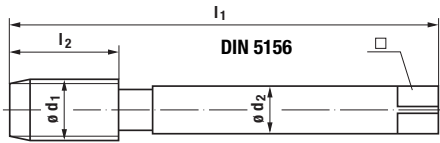


Acciaio <850 N/mm²

<850 N/mm² - FILETTATURA GAS



	Format	Tkn	Format	Format	Tkn
Norma	DIN 5156	DIN 5156	DIN 5156	DIN 5156	DIN 371-376
Tolleranza					
Rivestimento	Non rivestito	Vaporizzato	Non rivestito	TiCN	Vaporizzato
Materiale	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E
Destro / Sinistro	Destro	Destro	Destro	Destro	Destro
Angolo elica			40°	40°	40°
Imbocco					
Emulsione / Olio	E 0	E 0	E 0	E 0	E 0
Cieco / Passante					
Vc min / Vc max (m/min)	10	12 / 25	10		10 / 25
Vc min / Vc max (m/min)	8	8 / 10	8		8 / 10
Vc min / Vc max (m/min)	6		6		
Vc min / Vc max (m/min)		8 / 10		5	
Vc min / Vc max (m/min)		15 / 25			8 / 10
Vc min / Vc max (m/min)	20	12 / 20	17		5 / 15
Vc min / Vc max (m/min)					

GxFiletti per pollice	Preforo (mm)	ø d1 (mm)	ø d2 (mm)	□ (mm)	L1 (mm)	L2 (mm)	Finale Codice	A05763	A05025	A05765	A05766	A05035
								€	€	€	TiCN €	€
G 1/8x28	8,8	9,728	7	5,5	90	18	0001	◆	◆	◆	◇	◆
G 1/4x19	11,8	13,157	11	9	100	20	0003	◆	◆	◆	◇	◆
G 3/8x19	15,25	16,662	12	9	100	22	0005	◆	◆	◆	◇	◆
G 1/2x14	19	20,955	16	12	125	25	0007	◆	◆	◆	◇	◆
G 3/4x14	24,5	26,441	20	16	140	28	0009	◇	◆	◆	◇	◆
G 1x11	30,75	33,249	25	20	160	30	0011	◇	◆	◇	◇	◆
G 1.1/4x11*	39,5	41,91	32	24	170		0015	◇		◇		◆
G 1.1/2x11*	45,25	47,803	36	29	190		0017	◇		◇		◆
G 1/8x28	8,8	9,728	7	5,5	90	11	0001					◆
G 1/4x19	11,8	13,157	11	9	100	14	0003					◆
G 3/8x19	15,25	16,662	12	9	100	14	0005					◆
G 1/2x14	19	20,955	16	12	125	18	0007					◆
G 3/4x14	24,5	26,441	20	16	140	20	0009					◆
G 1x11	30,75	33,249	25	20	160	24	0011					◆

*Esecuzione in HSS.