

								N420-4	N420V-4	N420TN-4	N420TC-4												
N420-4		<table border="1"> <tr><td>61</td><td>63</td><td>71</td><td>72</td><td>73</td></tr> <tr><td>81</td><td colspan="4"></td></tr> </table>						61	63	71	72	73	81										
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N420V-4	V	<table border="1"> <tr><td>11</td><td>12</td><td>13</td><td>14</td><td>21</td></tr> <tr><td>32</td><td colspan="4"></td></tr> </table>						11	12	13	14	21	32										
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N420TN-4	TiN	<table border="1"> <tr><td>11</td><td>12</td><td>13</td><td>14</td><td>21</td></tr> <tr><td>31</td><td>32</td><td>73</td><td>74</td><td></td></tr> </table>						11	12	13	14	21	31	32	73	74							
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N420TC-4	TiCN	<table border="1"> <tr><td>11</td><td>12</td><td>13</td><td>14</td><td>21</td><td>31</td></tr> <tr><td>32</td><td>73</td><td>74</td><td>82</td><td>83</td><td></td></tr> </table>						11	12	13	14	21	31	32	73	74	82	83					
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ISO 2 6H	ISO 2 6H	ISO 2 6H	ISO 2 6H																				
$\varnothing d_1$	P	l_1	l_2	d_2	a			ID	ID	ID	ID												
M	mm	mm	mm	mm	mm																		
3	0.50	56	12.0	2.2	1.8	3	2.50	102119	143418														
4	0.70	63	14.0	2.8	2.1	3	3.30	102146	102279														
5	0.80	70	15.0	3.5	2.7	3	4.20	102171	102280	146297													
6	1.00	80	17.0	4.5	3.4	3	5.00	102182	102282	147439													
7	1.00	80	17.0	5.5	4.3	3	6.00	102189	144713														
8	1.25	90	20.0	6.0	4.9	3	6.80	102195	102285	102251	102233												
9	1.25	90	20.0	7.0	5.5	3	7.80	102202															
10	1.50	100	22.0	7.0	5.5	3	8.50	102061	102263	102240	102228												
11	1.50	100	19.0	8.0	6.2	3	9.50	162770															
12	1.75	110	24.0	9.0	7.0	3	10.20	102072	102265	102243	102229												
14	2.00	110	28.0	11.0	9.0	3	12.00	102081	102267	102245													
16	2.00	110	30.0	12.0	9.0	3	14.00	102090	102269	102247	102231												
18	2.50	125	33.0	14.0	11.0	3	15.50	102097	102271														
20	2.50	140	36.0	16.0	12.0	3	17.50	102101	102273	102248	102232												
22	2.50	140	36.0	18.0	14.5	3	19.50	102106	102275														
24	3.00	160	39.0	18.0	14.5	4	21.00	102110	102278	144220	163736												
27	3.00	160	42.0	20.0	16.0	4	24.00	102117	143856														
30	3.50	180	45.0	22.0	18.0	4	26.50	102124	105124														
33	3.50	180	48.0	25.0	20.0	4	29.50	102130	146968														
36	4.00	200	51.0	28.0	22.0	4	32.00	102137	143430														
39	4.00	200	55.0	32.0	24.0	4	35.00	102144	158724														
42	4.50	200	55.0	32.0	24.0	4	37.50	102158	143107														
45	4.50	220	59.0	36.0	29.0	4	40.50	* 110225															
48	5.00	250	63.0	36.0	29.0	4	43.00	110226	157517														
56	5.50	280	71.0	45.0	35.0	5	50.50	110229	158178														